

PVC cling film

Inspection report

商丘宜沅新材料有限公司 / **Shangqiu Yiyuan New Materials Co., Ltd.**

ENGLISH TRANSLATION / 英文译本

Report number	SPWT20260828019
Sample	PVC cling film (PVC保鲜膜; 聚氯乙烯, polyvinyl chloride)
Inspection type	Commissioned testing (委托检测)
Client	商丘宜沅新材料有限公司 / Shangqiu Yiyuan New Materials Co., Ltd.
Date of issue	2026-09-03

This English edition translates the source report. Report identifiers, dates, sample specifications and test results are retained. Names and selected technical terms are also shown in Chinese.

Sample & inspection details

Sample name	PVC cling film (PVC保鲜膜)
Trademarks	胜亚 / Shengya; 御鲜阁 / Yuxiange
Sample number	SPWT20260828019
Specification	350 mm × 0.01 mm / roll
Production date / sample batch	/
Sample expiry / product type	Not stated in source report
Quality grade	/
Sample quantity / condition	1 roll / Intact (完好)
Client	商丘宜沅新材料有限公司 / Shangqiu Yiyuan New Materials Co., Ltd.
Client address	商丘市虞城县站集镇曙光西村491号厂区内 / Within the factory premises at No. 491, Shuguang West Village, Zhanji Town, Yucheng County, Shangqiu, China
Contact person / telephone	///
Labeled manufacturer	商丘宜沅新材料有限公司 / Shangqiu Yiyuan New Materials Co., Ltd.
Manufacturer address	商丘市虞城县站集镇曙光西村491号厂区内 / Within the factory premises at No. 491, Shuguang West Village, Zhanji Town, Yucheng County, Shangqiu, China
Sample received	2026-08-28
Inspection period	2026-08-28 to 2026-09-03
Inspection items	Seven items: sensory properties (感官), immersion liquid (浸泡液), overall migration (总迁移量) under the three stated ethanol conditions, potassium permanganate consumption (高锰酸钾消耗量), and heavy metals as Pb (重金属, 以Pb计).
Assessment standard	GB 4806.7-2023
Conclusion	The tested items for the submitted sample comply with GB 4806.7-2023.
Issue date	2026-09-03
Remarks	The original report includes a cover and inside cover. '/' denotes an entry with no content. The test environment complies with requirements.

Original sign-offs / 原始签署 — unaltered source excerpt

编制: 胡彩英 审核: 薛云顺 批准: 李丹

English translation | Source report SPWT20260828019 | Issued 2026-09-03

Test results

No.	Test item / condition	Unit	Method	Requirement	Result	Decision
1	Sensory properties (感官)	/	GB 4806.7-2023	Normal color; no abnormal odor or unclean matter.	Normal color; no abnormal odor or unclean matter.	Pass
2	Immersion liquid (浸泡液)	/	GB 4806.7-2023	No deterioration such as turbidity, sediment or abnormal odor in the immersion liquid obtained from the migration test.	No turbidity, sediment, abnormal odor or other sensory deterioration.	Pass
3	Overall migration (总迁移量): 95% ethanol; 40°C, 10 d	mg/dm ²	GB 31604.8-2021	≤10	4.0	Pass
4	Overall migration (总迁移量): 10% ethanol; 40°C, 10 d	mg/dm ²	GB 31604.8-2021	≤10	3.2	Pass
5	Overall migration (总迁移量): 4% ethanol (乙醇); 40°C, 10 d	mg/dm ²	GB 31604.8-2021	≤10	2.8	Pass
6	Potassium permanganate consumption (高锰酸钾消耗量): distilled water; 60°C, 2 h	mg/kg	GB 31604.2-2016	≤10	2.2	Pass
7	Heavy metals as Pb (重金属, 以Pb计): 4% (volume fraction) acetic acid (乙酸); 60°C, 2 h	mg/kg	GB 31604.9-2016, Method 1 (第一法)	≤1	<1	Pass

Assessment standard: GB 4806.7-2023 — National Food Safety Standard, Food-contact Plastic Materials and Articles (食品接触用塑料材料及制品).

Terminology note: the source prints '4%乙醇' (4% ethanol) for overall migration item 5; this wording is retained in the translation.

Report notices & laboratory contact

1. The report is invalid without the signatures of the preparer, reviewer and approver.
2. The report is invalid without the organization's official seal (公章), special testing seal (检验检测专用章) and cross-page seal (骑缝章).
3. A written retesting request must be submitted within 7 working days of receipt, or within 5 working days for agricultural products. Submit the original report and prepay the retesting fee. If the retest supports the objection, the retesting fee will be refunded to the client.
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10. The original report is delivered to the client. A duplicate is archived with the original records.

Laboratory contact

Testing laboratory	山东圣和振诺检测服务有限公司 / Shandong Shenghe Zhennuo Testing Service Co., Ltd.
Testing address	山东省菏泽市鲁西新区岳程街道办事处三里河村东100米路北 / North side of the road, 100 m east of Sanlihe Village, Yuecheng Subdistrict, Luxi New District, Heze, Shandong, China
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